

1. Product and Company Identification

Material name **CALCIUM ALUMINATE CEMENT**
Revision date 01-26-2012
Version # 01
CAS # Mixture
Product use Ceramics and Refractory.
Synonym(s) EL-60, EL-61, EL-70, EL-81
Manufacturer/Supplier ELFUSA GERAL DE ELETROFUSÃO LTDA
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2. Hazards Identification

Physical state Solid.
Appearance White and gray powder.
Emergency overview Low hazard under normal conditions. Product may become alkaline when exposed to moisture. This may cause an increased irritation hazard potential when handling.
OSHA regulatory status This product is not hazardous according to OSHA 29CFR 1910.1200.
Potential health effects

- Routes of exposure** Inhalation. Ingestion. Skin contact. Eye contact.
- Eyes** Dust may irritate the eyes.
- Skin** Dust may irritate skin.
- Inhalation** Dust may irritate the respiratory system.
- Ingestion** Ingestion may cause irritation and malaise.

Target organs Eyes. Skin. Reproductive system.
Chronic effects Prolonged and repeated overexposure to dust can lead to pneumoconiosis.
Signs and symptoms Irritation of eyes and mucous membranes. Irritation of nose and throat.
Potential environmental effects Ecological injuries are not known or expected under normal use.

3. Composition / Information on Ingredients

Components	CAS #	Percent
Dialuminium calcium tetraoxide	12042-68-1	50-70
Calcium aluminate	65997-16-2	16-36
Aluminum oxide	1344-28-1	5-20
Impurities: SiO ₂ +Fe ₂ O ₃ +Na ₂ O+CaO+MgO+TiO ₂	N/A	≤ 5

Composition comments All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume. For more detailed chemical composition, refer to the certificate of analysis.

4. First Aid Measures**First aid procedures**

Eye contact Flush eyes thoroughly with water for at least 15 minutes. Get medical attention if irritation develops or persists.

Skin contact Wash with soap and water. Get medical attention if irritation develops or persists.

Inhalation

Move to fresh air. Get medical attention if any discomfort continues.

Ingestion

Immediately rinse mouth and drink plenty of water. Get medical attention if irritation develops and persists.

Notes to physician

Treat symptomatically.

General advice

Get medical attention if any discomfort develops.

5. Fire Fighting Measures

Flammable properties

The product is not flammable.

Extinguishing media

Suitable extinguishing media

Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media

No restrictions known.

Protection of firefighters

Specific hazards arising from the chemical

None known.

Protective equipment and precautions for firefighters

Self-contained breathing apparatus, operated in positive pressure mode and full protective clothing must be worn in case of fire.

Fire fighting

equipment/instructions

Move containers from fire area if you can do it without risk.

6. Accidental Release Measures

Personal precautions

Ensure adequate ventilation. Avoid inhalation of dust and contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Avoid release to the environment. Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Recover and recycle, if practical. Sweep up or vacuum up spillage and collect in suitable container for disposal. Do not vacuum clean unless vacuum cleaners are equipped with HEPA filter.

7. Handling and Storage

Handling

Provide adequate ventilation. Use work methods which minimize dust production. Avoid inhalation of dust and contact with skin and eyes. Wear appropriate personal protective equipment. Do not add wet alumina to electrolysis cells. Observe good industrial hygiene practices.

Storage

Store in a dry place.

8. Exposure Controls / Personal Protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Material	Type	Value	Form
CALCIUM ALUMINATE CEMENT (Mixture)	TWA	1 mg/m ³	Respirable fraction.

Components	Type	Value	Form
Aluminum oxide (1344-28-1)	TWA	1 mg/m ³	Respirable fraction.
Dialuminium calcium tetraoxide (12042-68-1)	TWA	1 mg/m ³	Respirable fraction.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Material	Type	Value	Form
CALCIUM ALUMINATE CEMENT (Mixture)	PEL	5 mg/m ³	Respirable fraction.
Components	Type	Value	Form
Aluminum oxide (1344-28-1)	PEL	5 mg/m ³	Respirable fraction.
		15 mg/m ³	Total dust.

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Material	Type	Value
CALCIUM ALUMINATE CEMENT (Mixture)	TWA	10 mg/m ³

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Type	Value
Aluminum oxide (1344-28-1)	TWA	10 mg/m ³
Dialuminium calcium tetraoxide (12042-68-1)	TWA	2 mg/m ³

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Material	Type	Value	Form
CALCIUM ALUMINATE CEMENT (Mixture)	TWA	1 mg/m ³	Respirable.
Components	Type	Value	Form
Aluminum oxide (1344-28-1)	TWA	1 mg/m ³	Respirable.
Dialuminium calcium tetraoxide (12042-68-1)	TWA	1 mg/m ³	Respirable.

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Material	Type	Value	Form
CALCIUM ALUMINATE CEMENT (Mixture)	TWA	1 mg/m ³	Respirable fraction.
Components	Type	Value	Form
Aluminum oxide (1344-28-1)	TWA	1 mg/m ³	Respirable fraction.
Dialuminium calcium tetraoxide (12042-68-1)	TWA	1 mg/m ³	Respirable fraction.

Canada. Quebec OELS. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment)

Material	Type	Value	Form
CALCIUM ALUMINATE CEMENT (Mixture)	TWA	10 mg/m ³	Total dust.
Components	Type	Value	Form
Aluminum oxide (1344-28-1)	TWA	10 mg/m ³	Total dust.
Dialuminium calcium tetraoxide (12042-68-1)	TWA	2 mg/m ³	

Mexico. Occupational Exposure Limit Values

Material	Type	Value
CALCIUM ALUMINATE CEMENT (Mixture)	TWA	10 mg/m ³
Components	Type	Value
Aluminum oxide (1344-28-1)	TWA	10 mg/m ³
Dialuminium calcium tetraoxide (12042-68-1)	TWA	2 mg/m ³

Exposure guidelines

No exposure standards allocated.

Engineering controls

Provide sufficient ventilation for operations causing dust formation. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn.

Personal protective equipment**Eye / face protection**

Wear goggles/face shield.

Skin protection

Wear suitable gloves. Suitable gloves can be recommended by the glove supplier. Wear suitable protective clothing.

Respiratory protection

Seek advice from local supervisor.

General hygiene considerations

Wash hands after handling. Routinely wash work clothing and protective equipment to remove contaminants. Handle in accordance with good industrial hygiene and safety practice. Follow up on any medical surveillance requirements.

9. Physical & Chemical Properties**Appearance**

White and gray powder.

Color

White and gray.

Odor

Odorless.

Odor threshold	Not available.
Physical state	Solid.
Form	Powder.
pH	11 - 11.5
Melting point	> 2678 °F (> 1470 °C)
Freezing point	Not available.
Boiling point	Not available.
Flash point	Not available.
Evaporation rate	Not applicable.
Flammability limits in air, upper, % by volume	Not available.
Flammability limits in air, lower, % by volume	Not available.
Vapor pressure	Not applicable.
Vapor density	Not applicable.
Specific gravity	2.8 - 3.3
Solubility (water)	Insoluble
Partition coefficient (n-octanol/water)	Not applicable.
Auto-ignition temperature	Not applicable.
Decomposition temperature	Not available.
Viscosity	Not applicable.
Bulk density	Not applicable.

10. Chemical Stability & Reactivity Information

Chemical stability	Stable at normal conditions.
Conditions to avoid	Moisture. Contact with incompatible materials.
Incompatible materials	None known.
Hazardous decomposition products	No hazardous decomposition products are known.
Possibility of hazardous reactions	Hazardous polymerization does not occur. Hazardous reactions do not occur.

11. Toxicological Information

Toxicological data

Components	Test Results
Aluminum oxide (1344-28-1)	Acute Inhalation LC50 Rat: > 2.3 mg/l 4 hours Acute Oral LD50 Rat: > 5000 mg/kg
Acute effects	Dust may cause eye, skin and respiratory tract irritation. Product may become alkaline when exposed to moisture. This may cause an increased irritation hazard potential when handling.
Local effects	May cause irritation through mechanical abrasion.
Sensitization	No sensitizing effects known.
Chronic effects	Prolonged and repeated overexposure to dust can lead to pneumoconiosis.
Carcinogenicity	Test data conclusive but not sufficient for classification.
ACGIH Carcinogens	
Aluminum oxide (CAS 1344-28-1)	A4 Not classifiable as a human carcinogen.
Dialuminium calcium tetraoxide (CAS 12042-68-1)	A4 Not classifiable as a human carcinogen.
Mutagenicity	Test data conclusive but not sufficient for classification.
Reproductive effects	Test data conclusive but not sufficient for classification.
Symptoms and target organs	Irritation of eyes and mucous membranes. Irritation of nose and throat.
Further information	Prolonged and repeated overexposure to dust can lead to pneumoconiosis.

12. Ecological Information

Ecotoxicological data

Components

Test Results

Aluminum oxide (1344-28-1)

EC50 Daphnia magna: > 100 mg/l 48 hours

EC50 Green algae (Selenastrum capricornutum): > 100 mg/l 72 hours

LC50 Salmo trutta: > 100 mg/l 96 hours

Ecotoxicity

This product has no known eco-toxicological effects. The product is not expected to be hazardous to the environment.

Environmental effects

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

Aquatic toxicity

Not expected to be harmful to aquatic organisms.

Persistence and degradability

The product is not biodegradable.

Bioaccumulation / Accumulation

The product is not bioaccumulating.

Partition coefficient (n-octanol/water)

Not applicable.

Mobility in environmental media

The product is insoluble in water. Aluminum oxide is not mobile in the environment, unless it comes into contact with an aqueous environment with a pH below 5.5 or above 8.5.

13. Disposal Considerations

Disposal instructions

Dispose in accordance with all applicable regulations.

Waste from residues / unused products

Recover and recycle, if practical. Dispose of in accordance with local regulations.

Contaminated packaging

Offer rinsed packaging material to local recycling facilities. Dispose of in accordance with local regulations.

14. Transport Information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

TDG

Not regulated as dangerous goods.

15. Regulatory Information

US federal regulations

This product is not hazardous according to OSHA 29CFR 1910.1200. All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification(40 CFR 707, Subpt. D)

Not regulated.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration

Aluminum oxide (CAS 1344-28-1)

1.0 %

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

Aluminum oxide (CAS 1344-28-1)

Listed.

CERCLA (Superfund) reportable quantity (lbs) (40 CFR 302.4)

None

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - Yes
Delayed Hazard - Yes
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

Section 302 extremely hazardous substance (40 CFR 355, Appendix A) No

Section 311/312 (40 CFR 370) No

Drug Enforcement Administration (DEA) (21 CFR 1308.11-15) Not controlled

WHMIS status Controlled

WHMIS classification D2B - Other Toxic Effects-TOXIC

WHMIS labeling



Inventory status

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

State regulations This product does not contain a chemical known to the State of California to cause cancer, birth defects or other reproductive harm.

US - California Hazardous Substances (Director's): Listed substance

Aluminum oxide (CAS 1344-28-1) Listed.
Dialuminium calcium tetraoxide (CAS 12042-68-1) Listed.

US - Massachusetts RTK - Substance: Listed substance

Aluminum oxide (CAS 1344-28-1) Listed.

US - New Jersey Community RTK (EHS Survey): Reportable threshold

Aluminum oxide (CAS 1344-28-1) 500 LBS

US - New Jersey RTK - Substances: Listed substance

Aluminum oxide (CAS 1344-28-1) Listed.

US - Pennsylvania RTK - Hazardous Substances: Listed substance

Aluminum oxide (CAS 1344-28-1) Listed.
Dialuminium calcium tetraoxide (CAS 12042-68-1) Listed.

16. Other Information

Recommended restrictions -

HMIS® ratings Health: 1
Flammability: 0
Physical hazard: 0

NFPA ratings Health: 1
Flammability: 0
Instability: 0

Disclaimer The information in the sheet was written based on the best knowledge and experience currently available.

Issue date 01-25-2012